



Coolant Thru Carbide Drills

High Performance 5XD

Two Flute
Tialn coated



550-205000

ITEM NUMBER	LETTER	FRACTION	METRIC	LENGTH OF CUT	OVERALL LENGTH
550-202188	-	7/32	5.56	1-3/8	3
550-202210	-	-	5.61	1-3/8	3
550-202280	-	-	5.79	1-3/8	3
550-202340	A	-	5.94	1-1/2	3-1/4
550-202344	-	15/64	5.95	1-1/2	3-1/4
550-202362	-	-	6.0	38	82.5
550-202380	B	-	6.04	1-5/8	3-1/4
550-202420	C	-	6.15	1-5/8	3-1/4
550-202460	D	-	6.25	1-5/8	3-1/4
550-202500	E	1/4	6.35	1-5/8	3-1/4
550-202559	-	-	6.5	41	82.5
550-202570	F	-	6.53	1-11/16	3-1/4
550-202610	G	-	6.63	1-11/16	3-1/2
550-202656	-	17/64	6.75	1-11/16	3-1/2
550-202660	H	-	6.76	1-11/16	3-1/2
550-202720	I	-	6.91	1-11/16	3-1/2
550-202756	-	-	7.0	43	89
550-202770	J	-	7.03	1-11/16	3-1/2
550-202810	K	-	7.14	1-3/4	3-1/2
550-202812	-	9/32	7.14	1-3/4	3-1/2

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550-202900	L	-	7.37	1-3/4	3-1/2
550-202950	M	-	7.49	1-3/4	3-3/4
550-202953	-	-	7.5	44	95
550-202969	-	19/64	7.54	1-7/8	3-3/4
550-203020	N	-	7.67	1-7/8	3-3/4
550-203125	-	5/16	7.94	1-7/8	3-3/4
550-203150	-	-	8.0	48	95
550-203160	O	-	8.03	1-7/8	3-3/4
550-203230	P	-	8.20	2-3/32	3-3/4
550-203281	-	21/64	8.33	2-3/32	4
550-203320	Q	-	8.43	2-3/32	4
550-203346	-	-	8.5	53	101.6
550-203390	R	-	8.61	2-3/32	4
550-203438	-	11/32	8.73	2-3/16	4
550-203480	S	-	8.84	2-3/16	4
550-203543	-	-	9.0	55.5	101.6
550-203580	T	-	9.09	2-9/32	4-1/4
550-203594	-	23/64	9.13	2-9/32	4-1/4
550-203680	U	-	9.35	2-9/32	4-1/4
550-203740	-	-	9.5	58	108



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550-203705	-	3/8	9.52	2-3/8	4-1/4
550-203770	V	-	9.57	2-3/8	4-1/4
550-203860	W	-	9.80	2-3/8	4-1/2
550-203906	-	25/64	9.92	2-3/8	4-1/2
550-203937	-	-	10.0	60	114
550-203970	X	-	10.08	2-1/2	4-1/2
550-204040	Y	-	10.26	2-9/16	4-1/2
550-204062	-	13/32	10.32	2-9/16	4-1/2
550-204130	Z	-	10.49	2-5/8	4-1/2
550-204134	-	-	10.5	67	114
550-204219	-	27/64	10.72	2-11/16	4-1/2
550-204331	-	-	11.0	68	114
550-204375	-	7/16	11.11	2-13/16	4-3/4
550-204528	-	-	11.5	71	121
550-204531	-	29/64	11.51	2-7/8	4-3/4
550-204688	-	15/32	11.91	2-7/8	4-3/4
550-204724	-	-	12.0	73	121
550-204844	-	31/64	12.30	3	5-5/16
550-204921	-	-	12.5	76	135
550-205000	-	1/2	12.70	3-1/16	5-3/8

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550-205118	-	-	13.0	78	136.5
550-205156	-	33/64	13.10	3-1/8	5-3/8
550-205312	-	17/32	13.49	3-5/16	5-11/16
550-205315	-	-	13.5	84	144
550-205469	-	35/64	13.89	3-3/8	5-13/16
550-205512	-	-	14.0	86	148
550-205625	-	9/16	14.29	3-1/2	5-15/16
550-205709	-	-	14.5	89	151
550-205781	-	37/64	14.68	3-1/2	6
550-205906	-	-	15.0	90	152.4
550-205938	-	19/32	15.08	3-9/16	6
550-206094	-	39/64	15.48	3-11/16	6-3/16
550-206102	-	-	15.5	94	157
550-206250	-	5/8	15.87	3-3/4	6-5/16
550-206299	-	-	16.0	95	160