



Coolant Thru Carbide Drills

High Performance 7XD

Two Flute
Tialn coated



550-205000

ITEM NUMBER	LETTER	FRACTION	METRIC	LENGTH OF CUT	OVERALL LENGTH
550-402188	-	7/32	5.56	2	4
550-402210	-	-	5.61	2	4
550-402280	-	-	5.79	2-1/8	4-1/8
550-402340	A	-	5.94	2-1/8	4-1/8
550-402344	-	15/64	5.95	2-1/8	4-1/8
550-402362	-	-	6.0	55	105
550-402380	B	-	6.04	2-1/8	4-1/8
550-402420	C	-	6.15	2-1/4	4-1/4
550-402460	D	-	6.25	2-1/4	4-1/4
550-402500	E	1/4	6.35	2-1/4	4-1/4
550-402559	-	-	6.5	58	108
550-402570	F	-	6.53	2-3/8	4-3/8
550-402610	G	-	6.63	2-3/8	4-3/8
550-402656	-	17/64	6.75	2-3/8	4-3/8
550-402660	H	-	6.76	2-3/8	4-3/8
550-402720	I	-	6.91	2-3/8	4-3/8
550-402756	-	-	7.0	61	111
550-402770	J	-	7.03	2-3/8	4-3/8
550-402810	K	-	7.14	2-7/16	4-7/16
550-402812	-	9/32	7.14	2-7/16	4-7/16

HIGH PERFORMANCE
DRILLS



Coolant Thru Carbide Drills

High Performance 7XD

Two Flute
Tialn coated



550-205000

ITEM NUMBER	LETTER	FRACTION	METRIC	LENGTH OF CUT	OVERALL LENGTH
550-402900	L	-	7.37	2-7/16	4-7/16
550-402950	M	-	7.49	2-7/16	4-7/16
550-402953	-	-	7.50	66	119
550-402969	-	19/64	7.54	2-9/16	4-9/16
550-403020	N	-	7.67	2-9/16	4-9/16
550-403125	-	5/16	7.94	2-9/16	4-11/16
550-403150	-	-	8.00	69	119
550-403160	O	-	8.03	2-11/16	4-11/16
550-403230	P	-	8.20	2-11/16	4-11/16
550-403281	-	21/64	8.33	2-11/16	4-11/16
550-403320	Q	-	8.43	2-15/16	4-15/16
550-403346	-	-	8.50	75	125
550-403390	R	-	8.61	2-15/16	4-15/16
550-403438	-	11/32	8.73	2-15/16	4-15/16
550-403480	S	-	8.84	3 LOC	5
550-403543	-	-	9.00	77	127
550-403580	T	-	9.09	3	5
550-403594	-	23/64	9.13	3	5
550-403680	U	-	9.35	3	5
550-403740	-	-	9.50	80	130



Coolant Thru Carbide Drills

High Performance 7XD

Two Flute
Tialn coated



550-205000

ITEM NUMBER	LETTER	FRACTION	METRIC	LENGTH OF CUT	OVERALL LENGTH
550-403750	-	3/8	9.52	3-1/8	5-1/8
550-403770	V	-	9.57	3-1/8	5-1/8
550-403860	W	-	9.80	3-1/8	5-1/8
550-403906	-	25/64	9.92	3-1/4	5-1/4
550-403937	-	-	10.00	83	133
550-403970	X	-	10.08	3-1/4	5-1/4
550-404040	Y	-	10.26	3-3/8	5-3/8
550-404062	-	13/32	10.32	3-3/8	5-3/8
550-404130	Z	-	10.49	3-3/8	5-3/8
550-404134	-	-	10.50	86	137
550-404219	-	27/64	10.72	3-7/16	5-7/16
550-404331	-	-	11.00	88	138
550-404375	-	7/16	11.11	3-7/16	5-7/16
550-404528	-	-	11.50	91	141
550-404531	-	29/64	11.51	3-13/16	5-9/16
550-404688	-	15/32	11.91	3-13/16	5-9/16
550-404724	-	-	12.00	98	141
550-404844	-	31/64	12.30	3-13/16	5-9/16
550-404921	-	-	12.50	102	152
550-405000	-	1/2	12.70	4	6

HIGH PERFORMANCE
DRILLS



Coolant Thru Carbide Drills

High Performance 7XD

Two Flute
Tialn coated



550-205000

ITEM NUMBER	LETTER	FRACTION	METRIC	LENGTH OF CUT	OVERALL LENGTH
550-405118	-	-	13.00	102	152
550-405156	-	33/64	13.10	4	6
550-405312	-	17/32	13.49	4-1/8	6-1/8
550-405314	-	-	13.50	105	156
550-405469	-	35/64	13.89	4-1/8	6-1/8
550-405511	-	-	14.00	105	156
550-405625	-	9/16	14.29	4-3/8	6-1/4
550-405708	-	-	14.50	109	159
550-405781	-	37/64	14.68	4-3/8	6-1/4
550-405905	-	-	15.00	112	162
550-405938	-	19/32	15.08	4-3/8	6-3/8
550-406094	-	39/64	15.48	4-7/16	6-7/16
550-406102	-	-	15.50	113	164
550-406250	-	5/8	15.87	4-9/16	6-9/16
550-406299	-	-	16.00	117	167